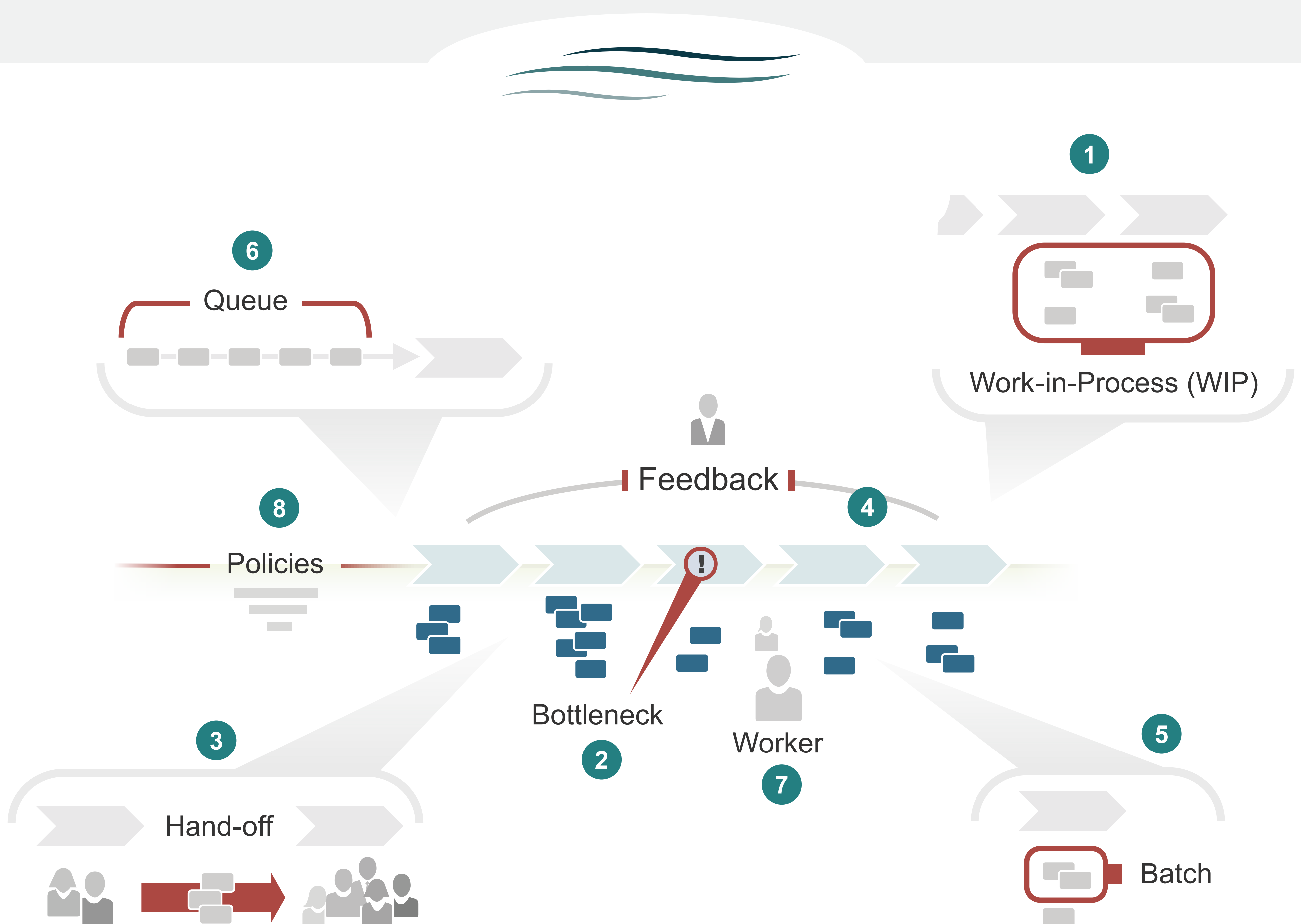


SAFe® Flow Accelerators

- 1 Visualize and Limit WIP
- 2 Address Bottlenecks
- 3 Minimize Handoffs and Dependencies
- 4 Get Faster Feedback
- 5 Work in Smaller Batches
- 6 Reduce Queue Lengths
- 7 Optimize Time in 'The Zone'
- 8 Remediate Legacy Policies and Practices



Properties of a flow based system